

WHAT IS CLAIMED IS:

1. A wire cut electric discharge machine having rollers comprising:

a machine having an upper surface and a lower surface;

a feeding portion disposed on said upper surface, said feed portion having a

5 downward surface;

a receiving portion disposed on said lower surface;

a working zone between said feeding portion and said receiving portion;

a wire electrode having two ends and an outer periphery;

a rolling device mounted beneath said lower surface of said machine, said

10 rolling device having a pair of rollers, the rollers being spaced by an adjustable working distance;

said feeding wire electrode being rolled by said rollers from a cylindrical structure having a diameter into a thin piece-like structure having two substantially parallel surfaces, a working width between said two parallel surfaces being smaller
15 than said diameter.

2. The wire cut electric discharge machine according to Claim 1, said rolling device further comprising:

an adjusting seat for adjusting a working gap between these two rollers

20 pivoted on said lower surface of said machine.

3. The wire cut electric discharge machine according to Claim 1, further comprising:

an independent driving device for driving one or two rollers.